


**Cat® Electric Power**

**Harmonics:  
When Considering  
Critical Power  
Loads**

Eric Bibby



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## Agenda

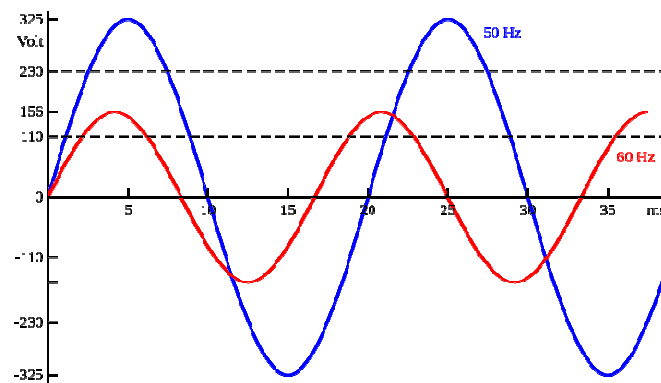
- Definition of Harmonics
- Sources of Harmonics
- Symptoms of Harmonics
- Harmonic Mitigation

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## Definition of Harmonics

- “Normal” AC voltage wave shape is sinusoidal in time



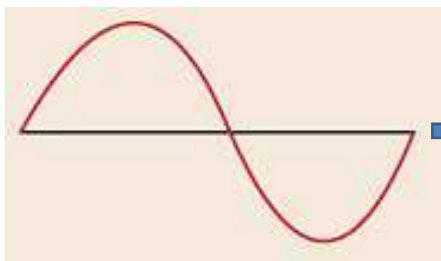
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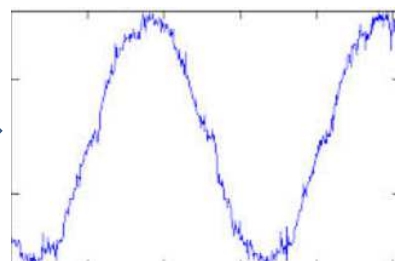
## Definition of Harmonics

- If the wave form is not a perfect sinusoidal wave, we refer to it as being distorted, and the extent to which it deviates is called distortion.

Fundamental Sine Wave



Distorted Sine Wave

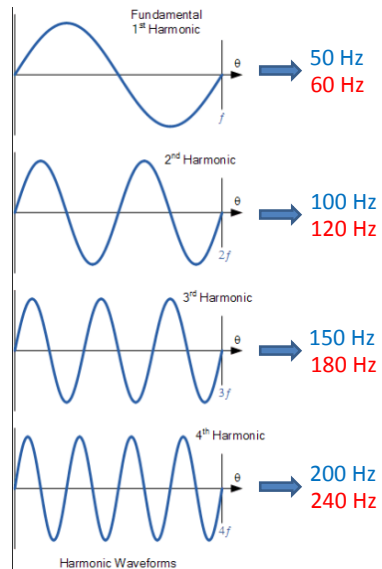


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## Definition of Harmonics

- Harmonics - multiples of the fundamental wave form
- Harmonic Content – measure of the harmonics in a waveform

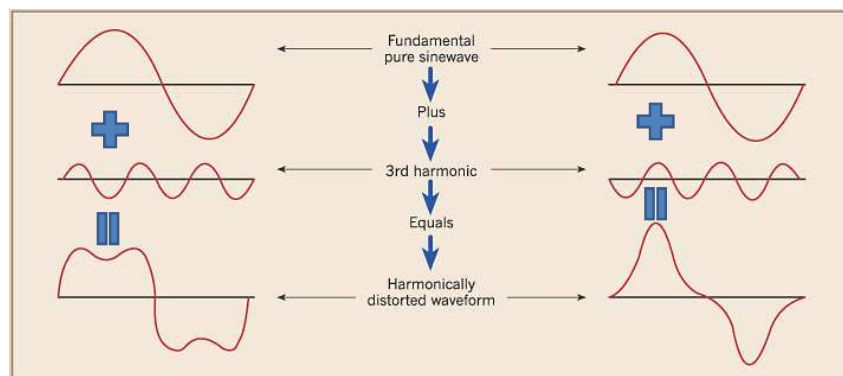


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## Definition of Harmonics

- The resultant waveform is the combinations of the fundamental waveform and all harmonic waveforms

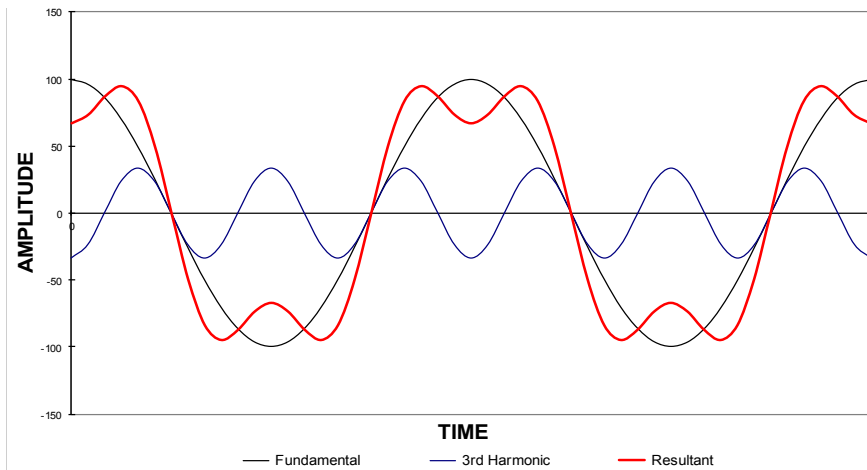


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## Effect of Third Harmonic

Superimposed on Fundamental

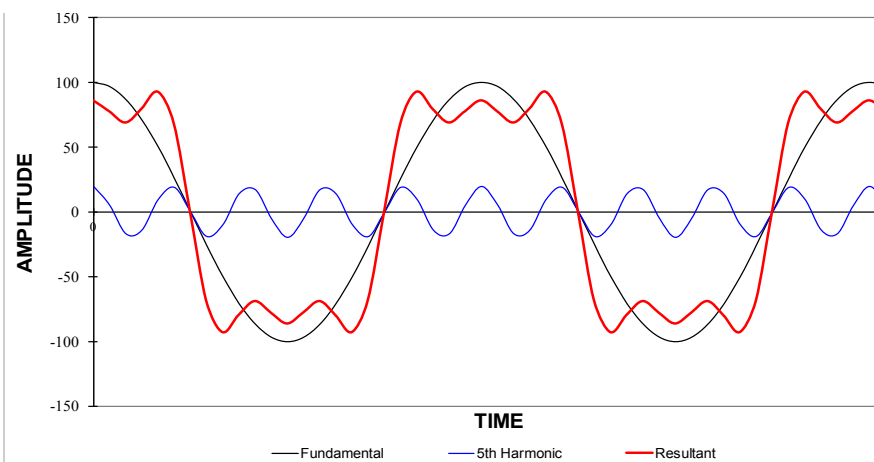


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## Waveform Distortion

Effect of 3rd and 5<sup>th</sup> Harmonics

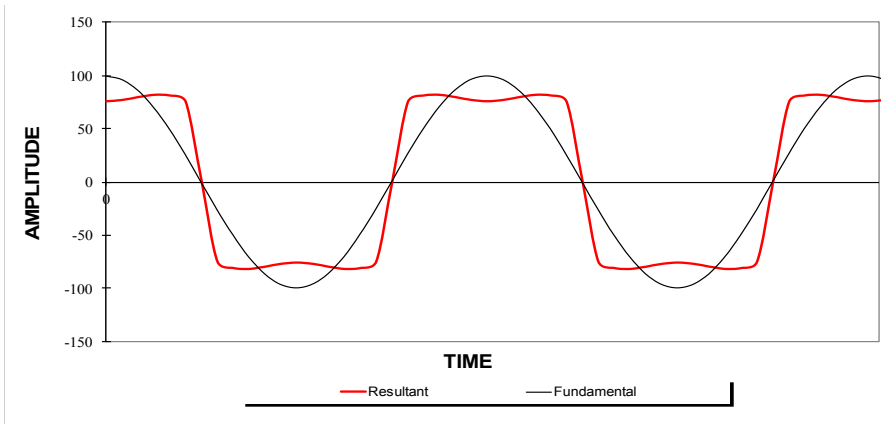


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## Waveform Distortion

Effect of 3rd through 19<sup>th</sup> Harmonics



THD = Total Harmonic Distortion  $\frac{\sqrt{(20^2 + 15^2 + \dots)}}{220} \times 100\% = 11.36\%$

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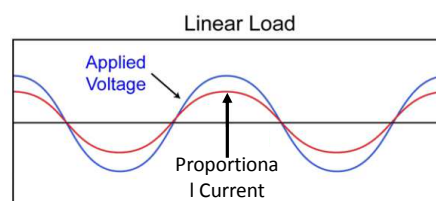


## Sources of Harmonics

- Linear Load – Current draw is proportional to voltage and does not produce harmonics

- Linear Loads Examples

- Resistance heaters
- Load banks
- Incandescent lighting
- Transformers (unsaturated)
- Induction and Synchronous Motors
- Electromagnetic Devices

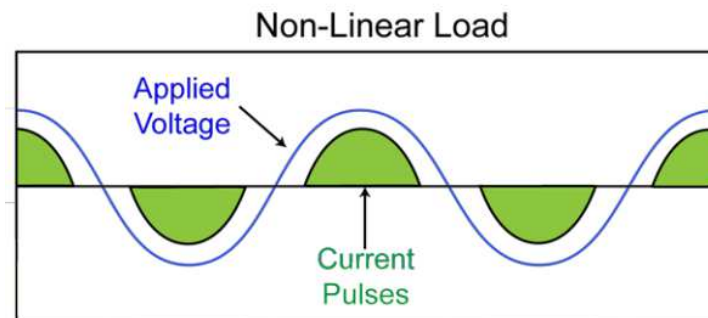


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## Sources of Harmonics

- Non-Linear Loads - current draw is disproportional to voltage

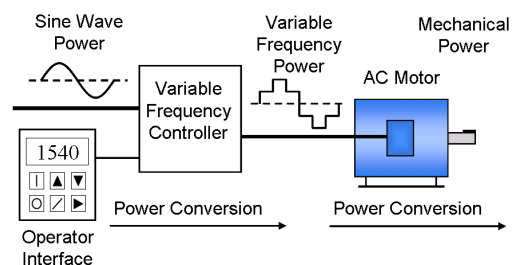


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## Sources of Harmonics

- Non Linear Load Examples
  - Variable Voltage AC Controls
  - Saturating Reactors and Transformers
  - Radar Stations
  - Variable Frequency Drive (VFD)

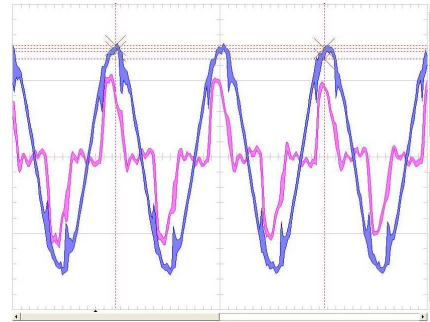


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## Sources of Harmonics

- Additional Non-Linear Loads
  - Computers (SMPS)
  - X-Ray Machines
  - Fluorescent & Gas Discharge Lighting
  - Uninterruptible Power Supply (UPS)
  - Silicon Controlled Rectifiers (SCR)
  - LED Lighting



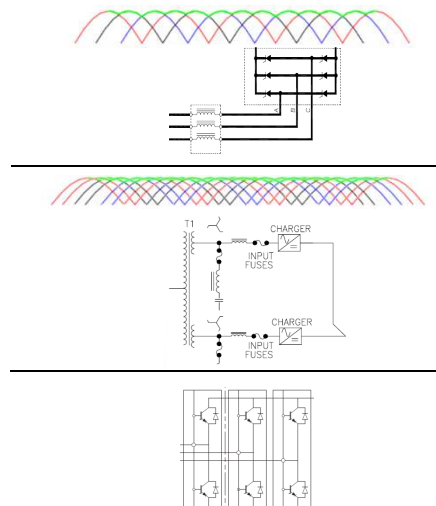
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## Sources of Harmonics

- SCR Rectifiers
  - 6 Pulse
    - 6 SCR's
    - THDI 27% - 30%, no Filter
  - 12 Pulse
    - 2 x 6 SCR's
    - THDI 16%, no Filter
- IGBT Rectifiers & PFCs
  - IGBT technology
  - THDI 3%, no Filter



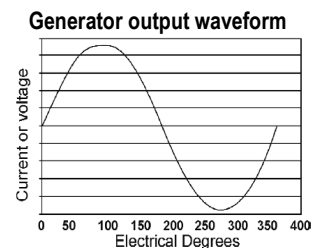
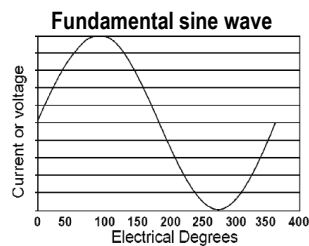
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## Sources of Harmonics

- Generator Design
  - Minimal harmonic distortion is produced by the generator
  - Cat® Design Criteria
    - Less than 3% Individual Harmonic
    - Less than 5% Total Harmonic Distortion (line to line)

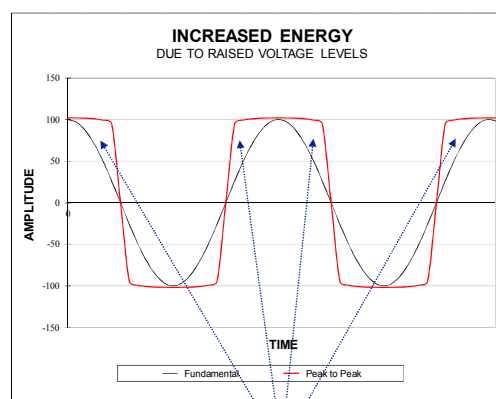


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## Symptoms of Harmonics

- Generator heating
- Motor heating
- Transformer heating
- Tripping Thermal Breakers



These areas represent 41% more energy in Square wave compared to standard Sine wave

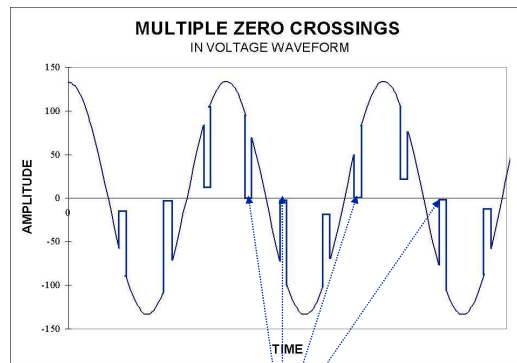
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## Symptoms of Harmonics

- System stability
- Voltage regulator stability
- False metering readings



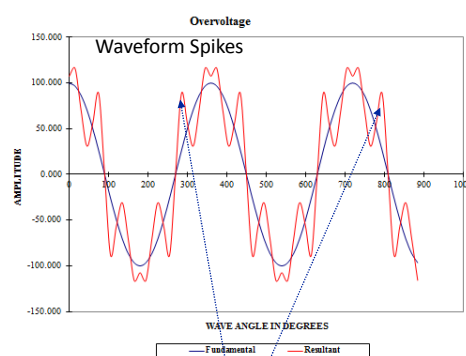
Multiple zero crossings

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## Symptoms of Harmonics

- False triggering
- Blown fuses
- Blinking lights
- Capacitor failure
- Computer malfunction
- Conductor failure



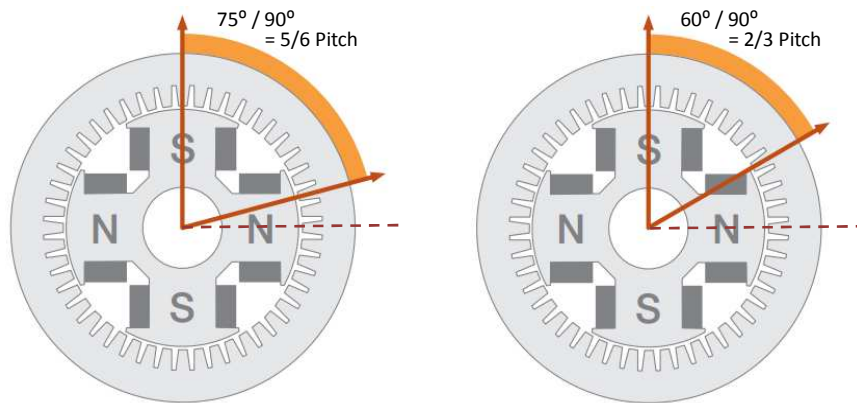
Spikes

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## Harmonic Mitigation

Fundamental & Harmonic Voltage versus Generator Pitch

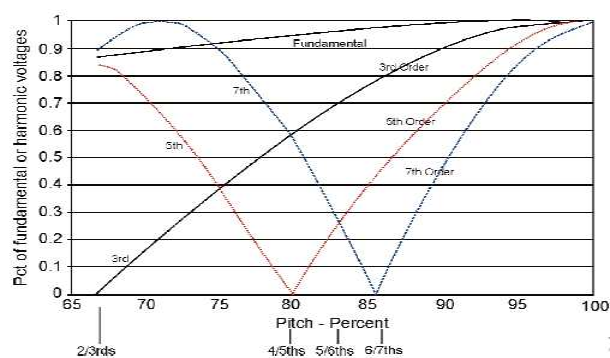


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## Harmonic Mitigation

Fundamental & Harmonic Voltage versus Generator Pitch



Pitch	Fund	3rd	5th	7th
2/3	0.866	0	0.866	0.866
4/5	0.951	0.588	0	0.588
5/6	0.966	0.707	0.259	0.259
6/7	0.975	0.782	0.434	0

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## Harmonic Mitigation

- Generator Sizing

User Preferences My SpecSizer Help

**Add Load UPS**

**LOAD DETAILS**

Add New Step: 1

Load Number: 1

Load Name:

Quantity: 1

Phase: 3 Phase

Connection: 3 Phase

UPS Type: Cat Flywheel UPS

UPS Model: UPS250

UPS Rating: 250 kVA

Output Power: 50 kVA

Rectifier: IGBT

Permitted Frequency Dip%: 10

Permitted Voltage Dip%: 10

Efficiency %: 93.00

Running PF: 0.90

Use Standard Default: Off

Rated Output PF: 0.90

Recharge Rate %: 30

Walk-In From %: 34

Save As Template: ☐

☐ N+1 Option

Duty Point %: 20

☐ Filter

☐ Allow UPS to Revert to Battery During Subsequent Transients

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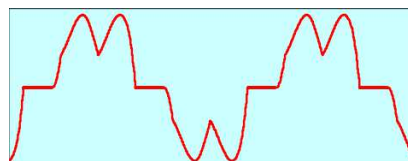
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## Harmonic Mitigation

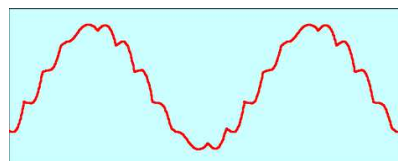
- Transformers
  - K-factor Transformers
    - Designed to handle the heat generated by harmonics
  - Phase Shifting Transformers
    - Loads are phase shifted to cancel harmonics



Without Transformer



With Transformer

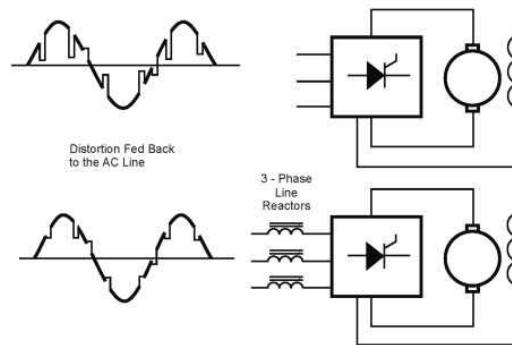


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## Harmonic Mitigation

- Filters - Line Reactors
  - Simple, Low Cost Solution
  - Typically used on Motor Drives

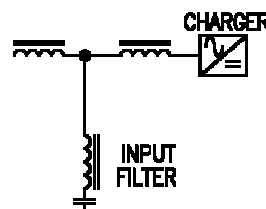
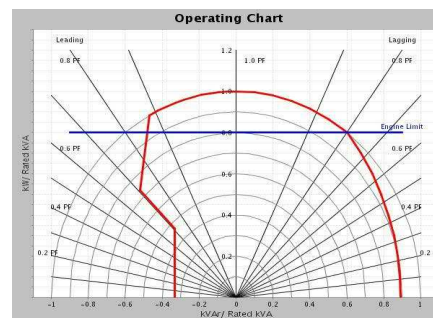


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## Harmonic Mitigation

- Filters – Passive Tuned
  - Tuned to eliminate specific harmonics
  - Can be Capacitive or Inductive
  - Can appear as leading pf on lightly loaded systems

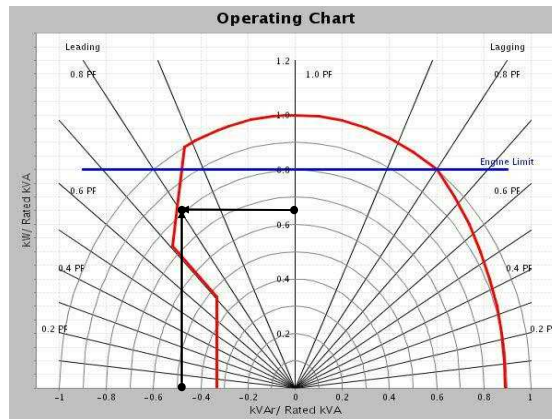


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## Harmonic Mitigation

- Location on the Curve

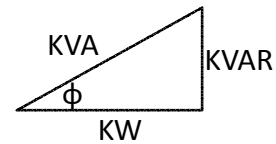


### Given

Genset rating = 2000 KVA

pf = 0.80 leading

reading = -975 KVAR



$$\cos \phi = \text{pf} = .80$$

$$\phi = 36.87^\circ$$

$$\text{KVA} = \text{KVAR} / \sin \phi = 1625$$

$$\text{KW} = \text{KVA} \times \text{pf} = 1300$$

$$\text{KVAR} / \text{rated KVA} = 0.4875$$

$$\text{KW} / \text{rated KVA} = 0.65$$

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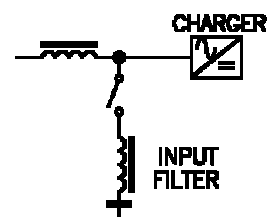


## Harmonic Mitigation

- Filters – Switched Passive Tuned

- Utilizes Passive filter with contact
- Filter disengaged at low loads
  - Disconnects at 30%
  - Reconnects at 40%

- As load decreases, the harmonics as a percentage of load will increase



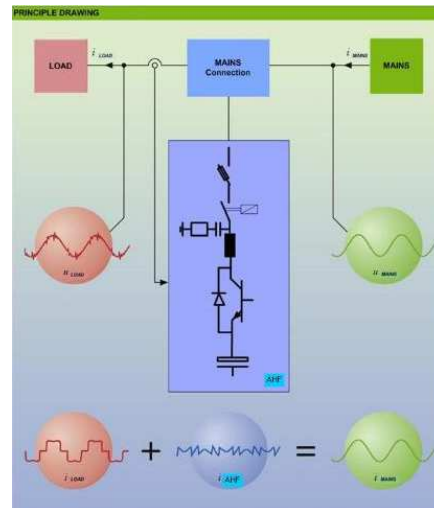
	25% Pn	50% Pn	75% Pn	100% Pn
THDI (in %)	12%	9%	6%	4%

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## Harmonic Mitigation

- Filters – Active or Dynamic
  - Monitor and measure harmonic current
  - Cancel harmonics produced by the load
  - Power factor correction



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## Harmonic Mitigation

Reference:

- Caterpillar A&I Guides
  - Generator Systems - LEBW4993
  - EP Applications, Engine & Generator Sizing – LEBW5294
- SpecSizer

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## Conclusion

- Harmonics are a distorted multiple of the fundamental sine wave
- Harmonics can cause various system related issues
- Obtain complete load details when sizing generator and generator set
- Proper system design can help avoid or eliminate problems

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Questions?



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# Questions?

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